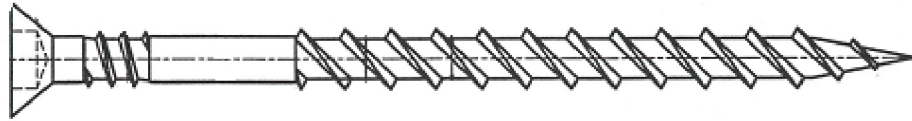


Technical Data Sheet

www.pamfast.com



**Flat Head, PAMDrive Recess, 2/3 Double Thread (10 T.P.I.)
WCYZ8212F #8 x 2 1/2", Yellow Zinc
PAM Fastening Technology, Inc.**

Head Diameter	8.00 – 8.50 mm
Major Diameter	4.30 – 4.70 mm
Minor Diameter	3.00 mm
Length	63.50 ± 1.0 mm
Access Depth	1.65 – 2.08 mm
Wire Diameter	3.30 mm
Surface Hardness	550 – 750 HV
Core Hardness	240 – 450 HV
Breaking Torque	Min 45 (KG – CM)
Penetration	1"
Withdrawal	680 lbs
Material	AISI 1022
Salt Spray Test (ASTM B-117)	24 hours
Bent Testing	15°

All fasteners manufactured for PAM Fastening Technology, Inc. are of a non-chemical hazardous nature.

Important Notice: The details in our sheets and other PAM publications are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

PAM[®]

PAM Fastening Technology, Inc.

2120 Gateway Blvd. • Charlotte, NC 28208

704/394-3141 • Fax 704/394-9339 • email: sales@pamfast.com