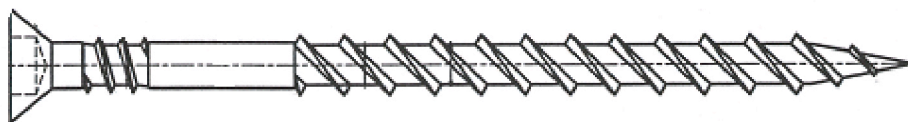


# Technical Data Sheet

www.pamfast.com



## Flat Head, PAMDrive Recess, Full Coarse Thread (8 TPI) WCYZ8114 #8 x 1 1/4" Yellow Zinc PAM Fastening Technology, Inc.

Head Diameter	8.00 – 8.50 mm
Major Diameter	4.10 – 4.35 mm
Min. Diameter	2.70 – 2.95 mm
Length	31.75 ± 1.0 mm
Access Depth	1.65 – 2.08 mm
Wire Diameter	3.15 mm
Surface Hardness	450 – 700 (HV)
Core Hardness	240-450 HV
Breaking Torque	Min 42 (KG – CM)
Penetration	1"
Withdrawal	660 lbs
Material	AISI 1022
Salt Spray Test (ASTM B-117)	48 hours
Bent Testing	15°

**All fasteners manufactured for PAM Fastening Technology, Inc. are of a non-chemical hazardous nature.**

**Important Notice:** The details in our sheets and other PAM publications are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

**PAM**<sup>®</sup>

**PAM Fastening Technology, Inc.**

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