

# Technical Data Sheet

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**Flat Head, No. 2 Square Recess, Self Drilling Forged Point  
SDCZ8200 #8 x 2" SD, Clear Zinc  
PAM Fastening Technology, Inc.**

Head Diameter	8.00 – 8.50 mm
Major Diameter	4.10 – 4.30 mm
Minor Diameter	
Length	50.80 +- 1.0 mm
Access Depth	2.3 mm
Wire Diameter	3.30 mm
Surface Hardness	550 – 750 (HV)
Core Hardness	
Breaking Torque	Min 49 (KG – CM)
Penetration	3.5 seconds
Withdrawal	
Material	AISI 1022
Salt Spray Test (ASTM B-117)	
Bent Testing	

**All fasteners manufactured for PAM Fastening Technology, Inc. are of a non-chemical hazardous nature.**

**Important Notice:** The details in our sheets and other PAM publications are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

**PAM**<sup>®</sup>

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