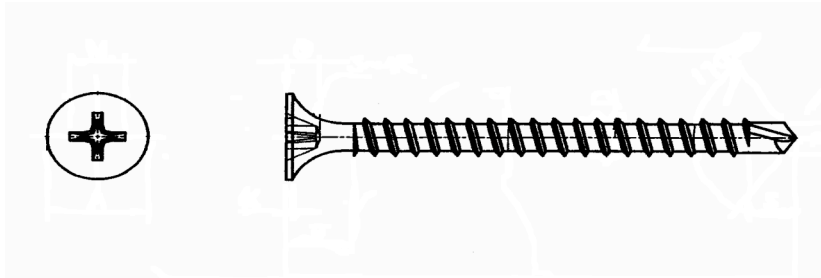


# Technical Data Sheet

www.pamfast.com



**Bugle Head, No. 2 Phillips Recess, Fine Thread (8 T.P.I)  
SDCZ6158 #6 x 1 5/8" SD, CZ  
PAM Fastening Technology, Inc.**

|                              |                 |
|------------------------------|-----------------|
| Head Diameter                | 8.00-8.50mm     |
| Major Diameter               | 3.40-3.60mm     |
| Minor Diameter               | 2.30-2.50mm     |
| Length                       | 41.28+-.8mm     |
| Access Depth                 | 2.64-3.00mm     |
| Wire Diameter                | 2.8mm           |
| Surface Hardness             | 500-750 HV      |
| Core Hardness                | 450-240 HV      |
| Breaking Torque              | Min. 28 (KG/CM) |
| Penetration                  | 1/2"            |
| Withdrawal                   | 550 LBS.        |
| Material                     | C1022           |
| Salt Spray Test (ASTM B-117) | 24 Hours +      |
| Bent Testing                 | 15°             |

**All fasteners manufactured for PAM Fastening Technology, Inc. are of a non-chemical hazardous nature.**

**Important Notice:** The details in our sheets and other PAM publications are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

**PAM**<sup>®</sup>

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