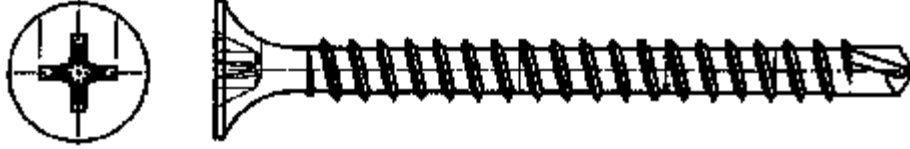


# Technical Data Sheet

www.pamfast.com



**Bugle Head, No. 2 Phillips Recess, Fine Thread (8 T.P.I)  
SDCZ6114H #6 x 1 1/4" SD, CZ  
PAM Fastening Technology, Inc.**

**PAM collated self drill screws are manufactured to meet or exceed ASTM C954**

Head Diameter	8.00 – 8.50mm
Major Diameter	3.40 – 3.60mm
Minor Diameter	2.30 – 2.50mm
Length	31.75+-.8mm
Access Depth	2.64 – 3.00mm
Wire Diameter	2.80mm
Surface Hardness	500-750
Core Hardness	
Breaking Torque	min. 28 (KG/CM)
Penetration	3.0 seconds max
Withdrawal	
Material	AISI 1022
Salt Spray Test (ASTM B-117)	48 Hours +
Bent Testing	15°

**All fasteners manufactured for PAM Fastening Technology, Inc. are of a non-chemical hazardous nature.**

**Important Notice:** The details in our sheets and other PAM publications are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

**PAM®**

**PAM Fastening Technology, Inc.**

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