

Technical Data Sheet

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**Bugle Head, No. 2 Phillips Recess, Fine Thread (14 T.P.I.)
GFBP 6200 #6 x 2", Black Phosphate
PAM Fastening Technology, Inc.**

Head Diameter	8.00 – 8.50 mm
Major Diameter	3.40 – 3.60 mm
Min. Diameter	
Length	50.80 ± 1.2 mm
Access Depth	2.64 – 3.00 mm
Wire Diameter	2.70 mm
Surface Hardness	500 – 750 mm
Core Hardness	
Breaking Torque	Min 28 (KG – CM)
Penetration	
Withdrawal	
Material	AISI 1018
Salt Spray Test (ASTM B-117)	
Bent Testing	

All fasteners manufactured for PAM Fastening Technology, Inc. are of a non-chemical hazardous nature.

Important Notice: The details in our sheets and other PAM publications are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

PAM[®]

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