

Technical Data Sheet

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**Bugle Head, No. 2 Phillips Recess, Coarse Thread (8 T.P.I)
GCBP6158 #6 x 1 5/8" CT, BP
PAM Fastening Technology, Inc.**

Head Diameter	8.00-8.50mm
Major Diameter	3.75-3.95mm
Minor Diameter	2.20-2.45mm
Length	41.28+-.8mm
Access Depth	2.64-3.00mm
Wire Diameter	2.70mm
Surface Hardness	450-700 HV
Core Hardness	450-240 HV
Breaking Torque	Min. 28 (KG/CM)
Penetration	1/2"
Withdrawal	550 LBS.
Material	C1018
Salt Spray Test (ASTM B-117)	48 Hours +
Bent Testing	15°

All fasteners manufactured for PAM Fastening Technology, Inc. are of a non-chemical hazardous nature.

Important Notice: The details in our sheets and other PAM publications are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

PAM[®]

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