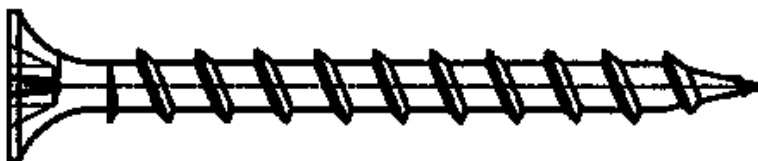


# Technical Data Sheet

www.pamfast.com



Bugle Head, No. 2 Phillips Recess, Coarse Thread  
GCBP6118 #6 x 1 1/8" CT, BP  
PAM Fastening Technology, Inc.

Head Diameter	8.00 – 8.50 mm
Major Diameter	3.75 – 3.95 mm
Min. Diameter	2.20 – 2.45 mm
Length	28.58 +/-0.8 mm
Access Depth	2.64 – 3.00 mm
Wire Diameter	2.70 mm
Surface Hardness	450 – 700 HV
Core Hardness	
Breaking Torque	Min. 28 (KG/CM)
Penetration	
Withdrawal	
Material	C1018
Salt Spray Test (ASTM B-117)	
Bent Testing	

**All fasteners manufactured for PAM Fastening Technology, Inc. are of a non-chemical hazardous nature.**

**Important Notice:** The details in our sheets and other PAM publications are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

**PAM**<sup>®</sup>

**PAM Fastening Technology, Inc.**

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