

Fig. 1

Screw Size Adjustment

Screw size adjustment is easily made using a 3mm Allen wrench supplied with the P13 Autofeed Screw System.

Loosen the screws on both sides of the nose and slide the nose to the appropriate setting.

Tighten both screws.



Fig. 2

Bit Replacement

Replacing the bit on the P13 Autofeed Screw System is a tool-less process that takes only seconds to perform.

Turn the collar at the end of the inner rod until a red dot appears in the collar window. Once the red dot appears, then the bit can be pulled out.

Unscrew the wing nut on the side of the head assembly (fig. 2).

After inserting a new bit, be sure to turn the collar until it stops and the red dot is no longer visible. The collar locks the bit in place.

Remove the head assembly from the shaft to reveal the bit--the entire head slides off (fig. 3).



Fig. 3

Screw Strip Belt Guide Adjustment

The belt guide has an adjustment wheel that controls the spring tension on the collated screw belt. The adjustment helps hold the screws in the belt guide ensuring proper feeding into the head assembly.

tighten the belt screw strip (fig. 4).

DO NOT OVERTIGHTEN. This will cause feeding problems. You want the proper tension on the screw belt so that the screws do not loosely fall through the belt guide. The screws should remain in place allowing the gear wheel to feed the strip properly.

Once the screw strip is inserted in the belt guide and head assembly, use the black wheel to gently



Fig. 4

Countersink Adjustment

Countersink adjustment can be made with a simple turn of a ring.

One click of the depth control ring is 1/64th of an inch.

Use the large ring to adjust countersink depth by turning the ring to the LEFT for increased depth and to the RIGHT for decreased depth (fig. 5).

Make sure you have adjusted the nose piece for the proper screw length before adjusting the countersink.



Fig. 5

Extension

The P13KUE allows the user to remove the extension pole for applications that require a shorter version tool.

from the screw gun (fig. 6). Pull the extension pole off of the screw gun by turning and pulling at the same time. It is not designed to pull off easily.

Unscrew the black handle to loosen the handle assembly.

Attach the countersink unit (adapter) and bit holder to the screw gun (fig. 7). Insert the bit into the bit holder. Replace the head assembly onto the screw gun and tighten the wing nut.

Using a 3mm Allen wrench, unscrew the hex screws to loosen the extension pole

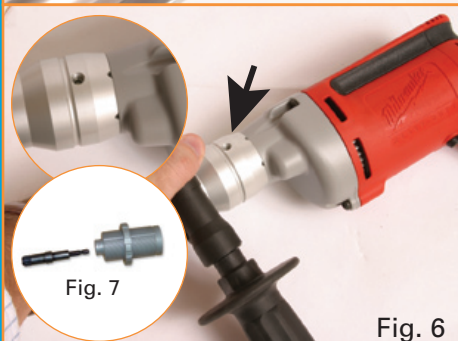


Fig. 6

Fig. 7

SCREWDRIVER WARRANTY POLICY

PAM Fastening Technology, Inc products are covered by a Limited One-Year Warranty. Warranty does not cover repairs attempted, normal wear and tear, abuse, misuse, improper maintenance (lubricating gliding piece, etc), and continued use after partial failure, or product not being used for its intended purpose. PAM will repair or replace any product which examination proves to be defective in material or workmanship. This warranty is in lieu of all other warranties, whether written or oral, expressed or implied. PAM Fastening Technology, Inc shall in no way be liable for any other damages, direct or indirect. All warranty claims must be accompanied with a Return Goods Authorization number (RGA#) issued by PAM customer service at (800) 699-2674. Warranty material should be returned to PAM postage paid. If the product is deemed warranty, it will be repaired or replaced and sent postage paid to the customer. If the product is not covered under PAM warranty a quotation will be advised to the customer before repairs will be made to the product. If a replacement product needs to be sent before warranty inspection, the replacement product will be invoiced. Credit will be issued if the used product is covered under warranty.

Screwdrivers carry their own warranty per the manufacturer. All Milwaukee (800-729-3878), DeWalt (800-433-9258), and Porter Cable (888-848-5175) screwdrivers should be sent to their local authorized service center. Call the listed numbers to find the local authorized service center in your area. The warranty claim against the above listed screwdrivers should not be sent to PAM for warranty; these must be handled by the manufacturer. All Fein screwdrivers will be handled directly by PAM and must be accompanied with a Return Goods Authorization number (RGA#).