

# Technical Data Sheet

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## PAMFAST ADHESIVES

### U2101

\* The last digit in the product's item number indicates its form:

1=1 $\frac{3}{4}$ " plug    2=  $\frac{1}{2}$ " stick    3= $\frac{3}{4}$ " stick    4=granule    5=bulk blocks, pillows, chips  
6=1"x3" plugs    8=PUR cartridge & cleaner cartridge

#### DESCRIPTION:

Polyolefin based adhesive. This is an all-purpose, low viscosity hot melt that is designed for a wide variety of uses. It has good open time and is spray able. It will find countless applications in woodworking, leather, packaging, and product assembly operations.

#### PRODUCT SPECIFICATIONS:

SOFTENING POINT (F)	259
VISCOSITY AT 350 (F)	2,000 CPS
HEAT RESISTANCE (F)	158
OPEN TIME	2-3 MINUTES
SET TIME	1-2 MINUTES
WORKING TEMPERATURE (F)	356-374
FDA STATUS APPROVAL	YES

#### APPLICATION:

For best results use in PAM authorized equipment.

#### AVAILABLE FORMS:

1  $\frac{3}{4}$ " slugs in 22 pound cartons. Shelf life-indoors 2 years

#### FDA STATUS:

FDA lists product ingredients under CFR 175.105, Adhesives.

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**Important Notice:** The details in our sheets and other PAM publications are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

**Warning:** The molten adhesive and nozzle of the various tools can reach temperatures of up to 400°F. and could cause skin burns if used carelessly. Use appropriate protective gear when working with this material. Always use in well-ventilated area.

The PAM logo consists of the word "PAM" in a bold, white, sans-serif font, centered within a solid orange rectangular background.

**PAM Fastening Technology, Inc.**

2120 Gateway Blvd. • Charlotte, NC 28208

704/394-3141 • Fax 704/394-9339 • email: sales@pamfast.com